

EMS-HP-FCL-08

Camlock coupling, 1 in, aluminium or brass body

Fill and drain connection with cam arms and a gasket in the groove.

Camlock (cam and groove) in size 1 in, supplied in aluminium, brass, 316 stainless steel or pp, for fill and drain. Published with the rating band for its material group rather than one number for the family (250 psi (17 bar) on aluminium and brass bodies), and with the minimum burst requirement of 3× the maximum allowable working pressure that applies to the coupling as well as to the hose. Galvanic corrosion against a copper cold plate is the failure that starts at the thread rather than at the seal, and it shows as pitting rather than as a wet seal face.

ORDERING INFORMATION

Part number	EMS-HP-FCL-08
Family	Camlock (cam and groove)
Size	1 in
Body material	Aluminium, brass, 316 stainless steel or PP; confirmed per order
Pressure rating basis	Per material group and per size band; 250 psi (17 bar) on aluminium and brass bodies
Interface standard	MIL-C-27487 · A-A-59326
Typical position	fill and drain
Packaging	Individually bagged with the model code on the label; batch leak-test record on request

RATINGS, MATERIALS AND INTERFACE

Parameter	Value	Notes
Model code	EMS-HP-FCL-08	Every code in this family carries the EMS-HP-prefix.
Family	Camlock (cam and groove)	Mating behaviour is fixed by the rack design, so the family is the first selection.
Size	1 in	Size band for the rating. Ratings are published per material group and per size band.
Body material	Aluminium, brass, 316 stainless steel or PP; confirmed per order	Confirmed per order line; the pressure band follows the material group actually supplied.
Maximum allowable working pressure / rating class	250 psi (17 bar) on aluminium and brass bodies	Class figure for aluminium and brass bodies with the specified gasket. 316 stainless steel and PP bodies carry their own band. Camlock ratings are valid per type, per material and per gasket, and never as one number for the family.
Minimum burst requirement	3× the maximum allowable working pressure	Open Compute Project practice, and it applies to the coupling as well as to the hose. No tested burst figure is published per code; the tested value for the delivered batch is issued with the datasheet.
Temperature band	Gasket dependent	No single temperature band covers the camlock family; the gasket in the groove sets the limit. Coolant in service at the coupling runs roughly 60–80 °C in this category.
Sealing method	Gasket in the groove	The sealing element sets the temperature ceiling more often than the body material does.

Parameter	Value	Notes
Seal material	EPDM 70 Shore A, or FKM	EPDM 70 Shore A for water and glycol; FKM where the fluid or the temperature demands it. EPDM 70 is the standard compound designation by hardness.
Interface standard	MIL-C-27487 · A-A-59326	Camlock groove dimensions, published beside the code so that a coupling is matched on standard rather than on appearance. The designation is named; no certificate, registration or file number is published.
Failure modes catalogued	Thread stripping · galvanic pitting at the thread	Galvanic corrosion between the fitting metal and a copper cold plate shows as pitting at the thread rather than as a wet seal face.
Leak test	100 % helium leak testing at the coupling	A declared practice in this category. Ask for the batch test record.
Media	PG25 · PG50 · EG · deionised water · facility water · phosphate-ester fluids	EPDM is a non-polar hydrocarbon elastomer: good in water and glycol, poor in hydrocarbon oils.
Galvanic position	Couples with a copper cold plate through an ion-bearing glycol	Keep the anode-to-cathode area ratio favourable: a small aluminium anode against a large copper cathode corrodes first. Isolate with a polymer-body coupling where the loop allows, and control coolant conductivity.
Pressure test medium and method	Deionised water or PG25, air purged first	Purge all air, pressurise, then ramp in steps with holds to rupture or the specification limit.
Typical position	fill and drain	Confirmed against the loop drawing before the order is released.

SELECTION AND INSTALLATION LIMITS

Parameter	Value	Notes
Rating validity	Material group, size band and gasket	One pressure rating for a whole fitting family is a specification error. Where only a class figure exists, the class is published and the rating is stated as material and size dependent.
Temperature against pressure	Separate limits	A rating taken at ambient is not valid at loop temperature; the de-rating curve belongs to the material group and the seal.
Coolant in service at the coupling	60–80 °C roughly	The band this category runs at; confirm against the loop's own temperature record.
Isolation where the loop allows	Polymer-body coupling	Breaks the metal couple against a copper cold plate. Where the loop does not allow it, control coolant conductivity and keep the anode area small.
Bare aluminium in a copper-bearing loop	Not permitted without an inhibitor package	A small aluminium anode against a large copper cathode corrodes first.
Mixed-standard protection	Standard printed beside the code	An adapter that matches on thread pitch and not on standard leaks; the standard is published with the code for that reason.
Commissioning	Pressure test before the loop is filled	Purge all air first. Sleeve seizure and leakage on disconnect are met at commissioning more often than at pressure.

APPLICATIONS

- Fill and drain
- Rack-side connections where the mating behaviour is already fixed by the rack design
- Loop plumbing between manifold, pump, chiller and heat exchanger
- Replacement of a mixed-standard joint with a documented interface

COMPATIBLE WITH

- EMS-HP-E series EPDM hose in the matching dash size
- EMS-HP-J series jumper bundles terminated in the matching size band
- EPDM 70 Shore A or FKM seals specified per loop fluid
- PG25, PG50, EG, deionised water, facility water and phosphate-ester fluids

INCLUDED WITH THE COUPLING

- Datasheet carrying the material-group pressure band for the size ordered
- Dimensional drawing with the interface standard at each end
- Batch leak-test record on request

MODEL LADDER — QUICK DISCONNECT AND BLIND-MATE CODES

Parameter	Value	Notes
EMS-HP-FQD-02	UQD, latched · size 02 · 316 stainless steel	Small-bore branch take-off
EMS-HP-FQD-04	UQD, latched · size 04 · 316 stainless steel	Standard node connection
EMS-HP-FQD-08	UQD, latched · size 08 · 316 stainless steel	Higher-flow node
EMS-HP-FQDP-04	UQD, latched · size 04 · high-performance polymer	Weight-sensitive rack; removes the metal couple
EMS-HP-FBM-04	Blind mate (UQDB) · size 04 · 316 stainless steel	Rack slides onto the manifold
EMS-HP-FBM-08	Blind mate (UQDB) · size 08 · 316 stainless steel	Blind-mate manifold drop

MODEL LADDER — THREADED, FLANGED AND CAMLOCK CODES

Parameter	Value	Notes
EMS-HP-FJC-06	JIC 37° flare · -6 (3/8 in)	Pump, manifold port
EMS-HP-FJC-08	JIC 37° flare · -8 (1/2 in)	Pump, manifold port
EMS-HP-FBP-06	BSPP (G) · G3/8	European skid connection
EMS-HP-FCL-08	Camlock · 1 in	Fill and drain
EMS-HP-FCL-16	Camlock · 2 in	Facility water header
EMS-HP-FFL-25	Flange, Class 125/150 pattern · DN25	Pump, chiller, heat exchanger
EMS-HP-FFL-50	Flange, Class 125/150 pattern · DN50	Pump, chiller, heat exchanger
EMS-HP-FBT-06	Barbed tail with clamp · -6 (3/8 in)	Field-attachable repair
EMS-HP-FBT-08	Barbed tail with clamp · -8 (1/2 in)	Field-attachable repair

NOTES

- Ratings are published per material group and per size band. Where only a class figure exists, the class is published and the rating is stated as material and size dependent; one pressure rating for a whole fitting family is a specification error.
- The 3× maximum-allowable-working-pressure minimum burst requirement applies to the coupling as well as to the hose. No tested burst figure is published per coupling code; the tested value is issued with the datasheet.
- Temperature is a separate limit from pressure. A rating taken at ambient does not survive elevated-temperature de-rating unchanged.
- Scope: couplings and adapters only. No coolant distribution units and no cold plates are supplied.
- Standard and certification designations are named. No certificate, registration, patent or file number is published, and no third-party approval is stated or implied.
- Supplied by EMS-Trade Cooling, a Shenzhen trading house that integrates, inspects, stocks and ships. No manufacturing of this item is claimed, and no count of suppliers or production sites is published.

Full specification sheet and current pricing	EMS-HP-FCL-08
EMS-Trade Cooling · ems-cool.com	Rev. A
Typical lead time confirmed on order acknowledgement.	2026-09-19